

## Strain sensors for static applications with integrated amplifier

### Models

#### X-103-3

Flat dimensions with  
four mounting screws



93 x 25 x 13-14 mm, 4x M6,  
0...50  $\mu\text{m/m}$   
0...250  $\mu\text{m/m}$

#### X-113-3

Easy mounting with two  
screws



96 x 25 x 15 mm, 2x M8,  
0...50  $\mu\text{m/m}$   
0...250  $\mu\text{m/m}$

#### X-113-H07-3

Narrow dimensions with  
two mountings screws



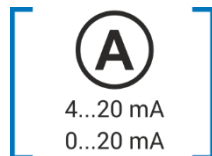
96 x 18 x 36 mm, 2x M8,  
0...250  $\mu\text{m/m}$

#### X-109-3

High-precision  
measurement of strains  
up to 775  $\mu\text{m/m}$



107 x 27 x 26 mm, 4x M6,  
0...50  $\mu\text{m/m}$  up to 0...775  
 $\mu\text{m/m}$



### Ordering code

- For static applications
- For weight, level, force and construction monitoring
- Measuring very small strains in rigid structures
- With integrated amplifier with  $\pm 10\text{ V}$  or 4-20 mA

### Application

Surface strain sensors monitor the strain between its two mounting screws and amplifies this mechanically. In this way the strain is concentrated in the measuring area and can therefore be measured using a resistive strain gauge bridge. The integrated low-noise amplifier raises the signal to an easily handled standard industrial output level. The solid steel body and sealed construction guarantees trouble-free installation even under harsh environmental conditions.

The strain sensors for static applications are suitable for the following use cases:

- Determination of weight by measuring the deformation in the weight-bearing structure. This is a cost-effective way to retrofit existing construction, e.g. a silo, with a weight measurement.
- Monitoring of mechanical deformation at components
- Monitoring of loads at constructions and buildings in order to avoid critical overloading

Output signal	Measuring range	Ordering code	
		0-10 V	4-20 mA
<b>X-103</b>			
M12	0...50 µm/m	X-103-30-M12-0-50Z	X-103-31-M12-0-50Z
	0...250 µm/m	X-103-30-M12-0-250Z	X-103-31-M12-0-250Z
Cable outlet	0...50 µm/m	X-103-30-1.0m-0-50Z	X-103-31-1.0m-0-50Z
	0...250 µm/m	X-103-30-1.0m-0-250Z	X-103-31-1.0m-0-250Z
<b>X-113</b>			
M12	0...50 µm/m	X-113-30-M12-0-50Z	X-113-31-M12-0-50Z
	0...250 µm/m	X-113-30-M12-0-250Z	X-113-31-M12-0-250Z
Cable outlet	0...50 µm/m	X-113-30-1.0m-0-50Z	X-113-31-1.0m-0-50Z
	0...250 µm/m	X-113-30-1.0m-0-250Z	X-113-31-1.0m-0-250Z
<b>X-113-H07</b>			
Cable outlet	0...250 µm/m	X-113-H07-30-1.0m-0-250Z	X-113-31-1.0m-0-250Z
<b>X-109</b>			
M16	0...50 µm/m	X-109-30-M16-0-50Z	
	0...250 µm/m	X-109-30-M16-0-250Z	
	0...500 µm/m	X-109-30-M16-0-500Z	
	0...775 µm/m	X-109-30-M16-0-775Z	

**Order information:**

Type/Description  
 Measuring range  
 Output signal  
 Cable length / connector  
 Signal positive on tension (pull) or pressure (push)

**Options:**

Customer specific calibration  
 Cable connector at the free end  
 Customer specific cable length  
 Reset-Logic

# Strain sensor X-103

93 x 25 x 13-14 mm, 4x M6,  
Up to 250 µm/m



## Specifications

### Performance

<b>Measuring range</b>	0...50 µm/m 0...250 µm/m
<b>Resolution</b>	1/5000
<b>Linearity</b>	< 0,3 % from full-scale
<b>Hysteresis</b>	< 0,3 % from full-scale
<b>Repeatability of reinstallation</b>	Typ. 1 %, max 2 %
<b>Zero drift over temperature range</b>	0.02 % / °C
<b>Deviation of full scale over temperature range</b>	0.003 % / °C
<b>Temperature coefficient</b>	11.6 ppm / °C
<b>Optional temperature coefficient for aluminium compensation</b>	23.5 ppm / °C

### Electrical data

<b>Power supply</b>	18...30 VDC, <40mA
<b>Output signal at full scale</b>	± 10 V / 4-20 mA
<b>Output signal at overload</b>	± 11.5 V / 1.5-23 mA

### Materials

<b>Housing</b>	Steel (TC 11.1 ppm / °C)
<b>Cable</b>	PUR
<b>Weight</b>	110 gr

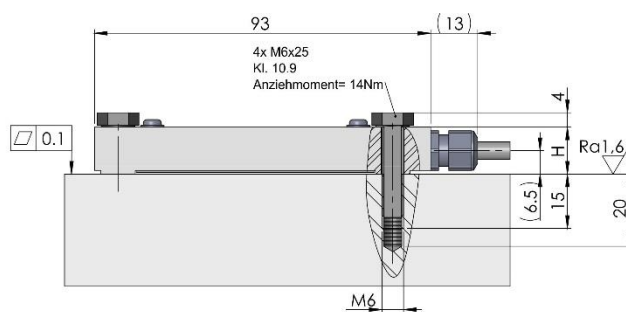
### Mechanical data

<b>Electrical connection</b>	Cable with open leads, 1.0 m  M12 plug, 5 pole, male
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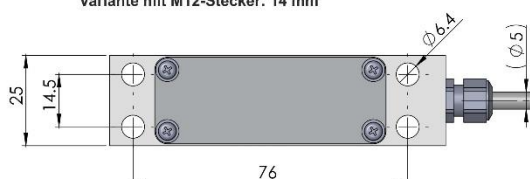
### Environmental data

<b>Ambient temperature</b>	-10...65 °C
<b>EMV standards</b>	IEC 61000-4, Performance A
<b>Shock and vibration</b>	EN60068-2-6/27
<b>Protection rate</b>	IP 64

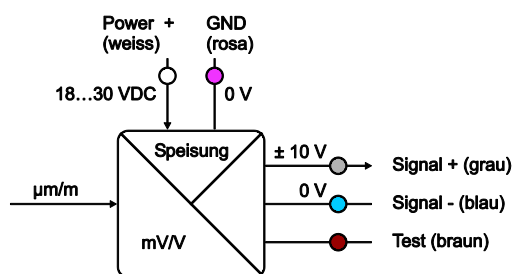
## Mechanical dimensions



H:  
Variante mit Kabelausgang: 13 mm  
Variante mit M12-Stecker: 14 mm



## Block diagram



## Wiring

Wire colour (DIN 47 100)	X-103-3
White / PIN 1	Power +
Pink / PIN 2	Power 0V (GND)
Grey / PIN 3	Signal +
Blue / PIN 4	Signal 0V
Green / PIN 5	NC
Brown	Test
Yellow	NC

## Ordering information

This strain sensor is delivered without mounting screws. For detailed ordering information, please see page 2.

# Strain sensor X-113

96 x 25 x 15 mm, 2x M8,  
Up to 250 µm/m



## Specifications

### Performance

<b>Measuring range</b>	0...50 µm/m 0...250 µm/m
<b>Resolution</b>	1/5000
<b>Linearity</b>	< 0,3 % from full-scale
<b>Hysteresis</b>	< 0,3 % from full-scale
<b>Repeatability of reinstallation</b>	Typ. 1 %, max 2 %
<b>Zero drift over temperature range</b>	0.02 % / °C
<b>Deviation of full scale over temperature range</b>	0.003 % / °C

### Electrical data

<b>Power supply</b>	18...30 VDC, <40mA
<b>Output signal at full scale</b>	± 10 V / 4-20 mA
<b>Output signal at overload</b>	± 11.5 V / 1.5-23 mA

### Materials

<b>Housing</b>	Steel (TC 11.1 ppm / °C)
<b>Cable</b>	PUR
<b>Weight</b>	150 gr

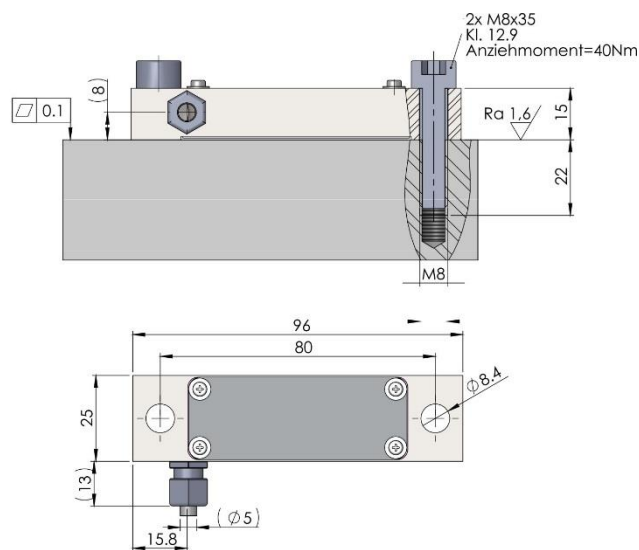
### Mechanical data

<b>Electrical connection</b>	Cable with open leads, 1.0 m  M12 plug, 5 pole, male
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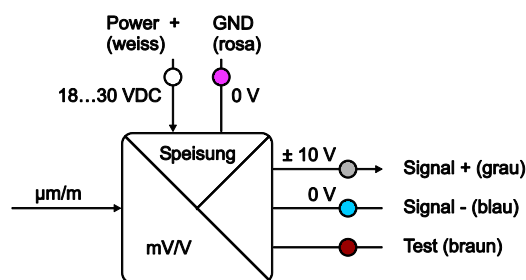
### Environmental data

<b>Ambient temperature</b>	-10...65 °C
<b>EMV standards</b>	IEC 801/2
<b>Protection rate</b>	IP64

## Mechanical dimensions



## Block diagram



## Wiring

Wire colour (DIN 47 100)	X-113-3
White / PIN 1	Power +
Pink / PIN 2	Power 0V (GND)
Grey / PIN 3	Signal +
Blue / PIN 4	Signal 0V
Green / PIN 5	NC
Brown	Test
Yellow	NC

## Ordering information

This strain sensor is delivered without mounting screws. For detailed ordering information, please see page 2.

# Narrow strain sensor X-113-H07

96 x 18 x 36 mm, 2x M8,

Up to 250 µm/m



## Specifications

### Performance

Measuring range	0...250 µm/m
Resolution	1/5000
Linearity	< 0,5 % from full-scale
Hysteresis	< 0,5 % from full-scale
Repeatability of reinstallation	Typ. 1 %, max 2 %
Zero drift over temperature range	0.02 % / °C
Deviation of full scale over temperature range	0.003 % / °C

### Electrical data

Power supply	18...30 VDC, <40mA
Output signal at full scale	± 10 V
Output signal at overload	± 11 V

### Materials

Housing	Steel (TC 11.1 ppm / °C)
Cable	PUR
Weight	150 gr

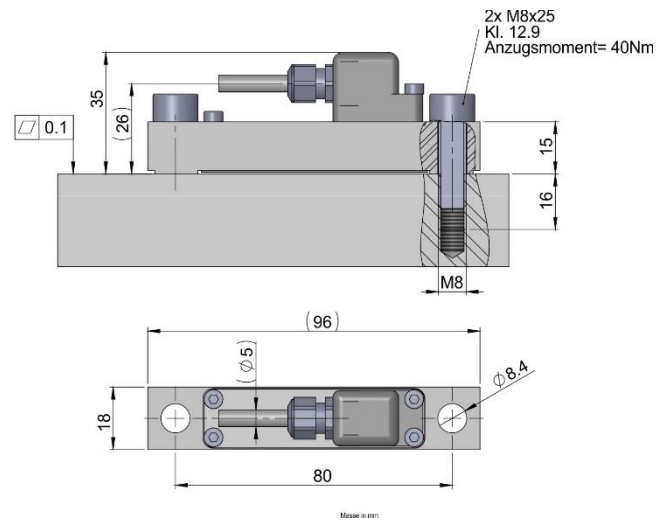
### Mechanical data

Electrical connection	Connection cable
Cable length	1.0 m
Connector-type	Open leads

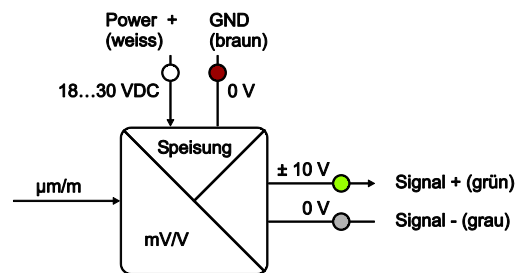
### Environmental data

Ambient temperature	-10...65 °C
EMV standards	IEC 61000-4-5
Protection rate	IP 64

## Mechanical dimensions



## Block diagram



## Wiring

Wire colour (DIN 47 100)	X-113-H07-3
White	Power +
Brown	Power 0V
Green	Signal +
Yellow	NC
Grey	Signal 0V

## Ordering information

This strain sensor is delivered without mounting screws. For detailed ordering information, please see page 2.

# High-precision strain sensor X-109

107 x 27 x 26 mm, 4x M6,  
0...50 µm/m up to 0...775 µm/m



## Specifications

### Performance

<b>Measuring range</b>	0...50 µm/m 0...250 µm/m 0...500 µm/m 0...775 µm/m
<b>Resolution</b>	< 0.1 µm/m
<b>Detection level</b>	< 0.05 µm/m
<b>Linearity</b>	< 0,5 % from full-scale
<b>Hysteresis</b>	< 0,2 % from full-scale
<b>Repeatability of reinstallation</b>	Typ. 1 %, max 2 %
<b>Zero signal unmounted</b>	-7...-5 V
<b>Zero signal mounted</b>	-9...-3 V
<b>Zero drift over temperature range</b>	0.02 % / °C
<b>Deviation of full scale over temperature range</b>	0.003 % / °C

### Electrical data

<b>Power supply</b>	18...28 VDC, <40mA
<b>Output signal at full scale</b>	± 10 V
<b>Output signal at overload</b>	± 14 V
<b>Noise</b>	<5 mV @0..500Hz <10 mV @0..10kHz

### Materials

<b>Housing</b>	Stahl (10.7 ppm / °C)
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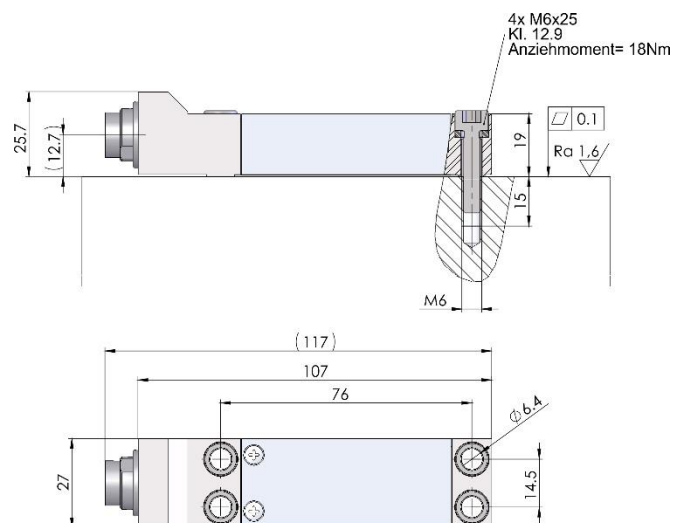
### Mechanical data

<b>Overload</b>	130 % of full scale
<b>Electrical connection</b>	Electrical plug
<b>Connector-type</b>	M16, 8 pole, male, DIN45326

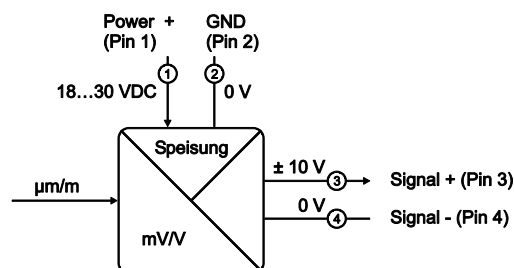
### Environmental data

<b>Ambient temperature</b>	-10...65 °C
<b>EMV standards</b>	IEC 61000-4-5
<b>Protection rate</b>	IP 54

## Mechanical dimensions



## Block diagram



## Wiring

Pin assignment	X-109-SK13
PIN 1	Power +
PIN 2	Power 0V
PIN 3	Signal +
PIN 4	Signal 0V
PIN 5	NC
PIN 6	NC

## Ordering information

This strain sensor is delivered with four M6x25 / 12.9 mounting screws. For detailed ordering information, please see page 2.

## Mounting instructions

The strain sensors should be mounted on machined surfaces N7 (N9 for X-103) with a flatness to within 0,1 mm (0,5 mm for X-103). The mounting thread should have a similar strength. Use the following parameter for tighten the socket screws:

	Screws	Tightening torque at strength class 12.9
<b>X-103</b>	4x M6	18 Nm
<b>X-113</b>	2x M8	40 Nm
<b>X-113-H07</b>	2x M8	40 Nm
<b>X-109</b>	4x M6	18 Nm

## Definition of accuracy

The accuracy includes the following parameters:

### 1. Linearity and hysteresis

The linearity and hysteresis specifies the measuring error in reference to the ideal BFSL curve. The maximum measuring error is stated in reference to the full scale value. This means that an accuracy of 0.5 % FS at a strain sensor with a measuring range of 0...250  $\mu\text{m}/\text{m}$  corresponds to a measuring error of only 1.25  $\mu\text{m}/\text{m}$ .

### 2. Repeatability of reinstallation

The force closure between strain sensor and the structure it is applied to does vary slightly from installation to installation. As a consequence, the zero point and span is minimally moving from installation to installation. But the zero-point and the span can be easily recalibrated by the input for the zero-offset adjustment and by a recalibration with known process parameters. This eliminates a measuring error due to the reinstallation. In case that a recalibration is not possible in the application, the maximum error of reinstallation is specified within the data sheets.